Operating Instructions

Analogue Temperature Transmitters
Model T91.30

1. Safety instructions

When mounting, commissioning and operating these transmitters, it is important to observe the respective national safety precautions and regulations in effect (e.g. VDE 100). Nonobservance of the applicable regulations may cause severe injury to persons or damage to equipment. Only staff with suitable qualifications should work with these transmitters. Before commissioning, check the instrument’s suitability for the intended application. In particular, it is important to observe the ambient and operating limits as specified in the WIKA data sheet, TE 91.02.

2. Mounting

The model T91.30 transmitters are intended for mounting on a standard rail. They can be fastened without tooling by clipping onto a 35 mm DIN rail (DIN EN 50 022-35). To remove, release the clip mechanism.

3. Maintenance

The temperature transmitters described here are maintenance free! The electronics do not incorporate any components which could be repaired or replaced. Depending upon operating conditions, it may be advisable to check the calibration of the transmitter yearly.

4. Electrical connections

These transmitters have an internal galvanic connection between the sensor input and analogue output. No external connection should be made (for example, by earthing) between the connected temperature sensor and analogue output! For this reason it is best to use isolated thermocouples. (With the exception of model T91.30.232: This transmitter is galvanically isolated between input and output. For further information on this model, see point 4.2).

For flying leads we recommend using crimped connector sleeves. To connect a thermocouple: Make sure that the thermocouple is connected with the correct polarity. If the cable between the thermocouple and the transmitter must be extended, only use the appropriate thermal or compensating cable for the connected thermocouple type.

4.1 Pt100 input

Model T91.30.214
Pt100 in 2- or 3-wire connection.
For a 2-wire connection the resistance of the wires affects the measurement results. Therefore this circuit should only be selected if the wires are short, or accuracy requirements are low. If using a 2-wire connection, always connect a jumper between terminals 1 and 2, and 3 and 4 respectively.

With a 3-wire connection the measurement results are not affected by the resistance of the corresponding partial circuit due to the isolation between the input leads and the power and signal terminals. If using a 3-wire connection, always connect a jumper between input terminals 1 and 2.

Model T91.30.224
Pt100 in 2- or 3-wire connection.
With a 2-wire connection, the resistance of the input leads affects the measurement results. Therefore this connection should only be selected if the wires are short, or accuracy requirements are low.
If using a 2-wire connection, always connect a jumper between input terminals 3 and 4.

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4.2 Thermocouple input

Model T91.30.212
The positive lead of the thermocouple is connected to terminal 3 on the transmitter and the negative lead to terminal 2. The output voltage follows the applied input voltage linearly. There should be no galvanic coupling between the sensor and the supply or output voltage.

Model T91.30.232
The positive lead of the thermocouple is connected to terminal 3 on the transmitter and the negative lead to terminal 2. The transmitter is galvanically isolated between input and output; so non-isolated thermocouples can therefore be used.

4.3 Electrical connection 0 ... 10 V output signal

Model Terminals
T91.30 6 (+signal), 8 (+24 V), 7 (-GND)

Maximum power supply: 15 ...35 VDC (reverse-polarity protected) The output voltage follows the applied input signal linearly. Please note that the output can only be regulated to within approx. 0.02 V at the lower supply voltage.

5. Transmitter adjustment

Zero point and Span adjustment is carried out via potentiometers. These are under the transparent cover. To open the transparent cover, it must be pressed inwards on its shortest sides and pulled away carefully. The potentiometers are protected against accidental alteration. The zero-point potentiometer can be adjusted to make small corrections. After any adjustment of the span potentiometer, a complete adjustment of the transmitter is necessary.

5.1 Preparation

Connect a suitable simulation source to the input of the T91 (Pt100 or thermocouple simulator). When simulating a Pt100, connect the simulator in a 2-, 3- or 4-wire configuration. We recommend the use of passive resistances. When simulating a thermocouple, the actual terminal temperature of the transmitter must be pre-set on the simulator (Cold Junction Compensation).
- Connect a multimeter to the 0 ... 10 V output signal
- Connect a suitable power supply to the transmitter

5.2 Adjustment

1) Set the simulator with approx. 1 V offset from the lower limit of the measuring range. (e.g. -20 °C = 1 V for a measurement range -30 ... +70 °C)
2) Turn the zero potentiometer Z, until the output signal (in our example -20 °C = 1 V output signal) matches the desired value
3) Set the simulator to the upper limit of the measuring range, e.g. +70 °C for measurement range -30 ... +70 °C
4) Turn the span potentiometer S, until the output signal (in our example 70 °C = 10 V) matches the desired value
5) Repeat step 1 and check signal (1 V)
6) Repeat step 3 and check signal (10 V)

5.3 Closing steps

Disconnect the simulator, the multimeter and the power supply

6. Fault diagnostics

When measuring with resistance thermometers or thermocouples, factors arising from the design and measuring technology used can falsify the results measured. The most important effects that can lead to faults are listed below:

<table>
<thead>
<tr>
<th>Error</th>
<th>Possible cause</th>
</tr>
</thead>
<tbody>
<tr>
<td>No voltage output</td>
<td>- No supply voltage</td>
</tr>
<tr>
<td>- Display unit not working</td>
<td></td>
</tr>
<tr>
<td>- Circuit interruption in the supply line</td>
<td></td>
</tr>
<tr>
<td>Output signal</td>
<td>- Short circuit in the Pt100</td>
</tr>
<tr>
<td>1) 0 V</td>
<td>- Short circuit in the thermocouple</td>
</tr>
<tr>
<td>2) corresponds to room temperature</td>
<td>- Sensor break</td>
</tr>
<tr>
<td>Temperature read out too low/fluxuates</td>
<td>- Poor lead insulation resistance</td>
</tr>
<tr>
<td>Read out obviously too high or too low</td>
<td>- Moisture in the sensor or in the sensor wire</td>
</tr>
<tr>
<td>- Not correct compensation wire or incorrect thermocouple</td>
<td></td>
</tr>
<tr>
<td>If the measuring point is heated up the output signal reduces</td>
<td>- Thermocouple polarity incorrect</td>
</tr>
</tbody>
</table>

When only one pole of the thermocouple is connected, a value is still displayed
- Electromagnetic disturbances are coupled to the input lead
- Through poor galvanic isolation, and poor insulation, parasitic voltages are present, e.g. through the thermal insulation

Displayed value obviously incorrect
- Electromagnetic disturbances are coupled to the input lead
- Parasitic galvanic voltages, e.g. as a result of moisture in the compensation cable insulation